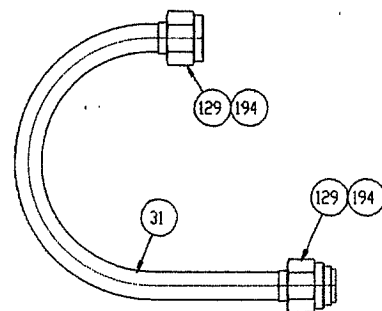
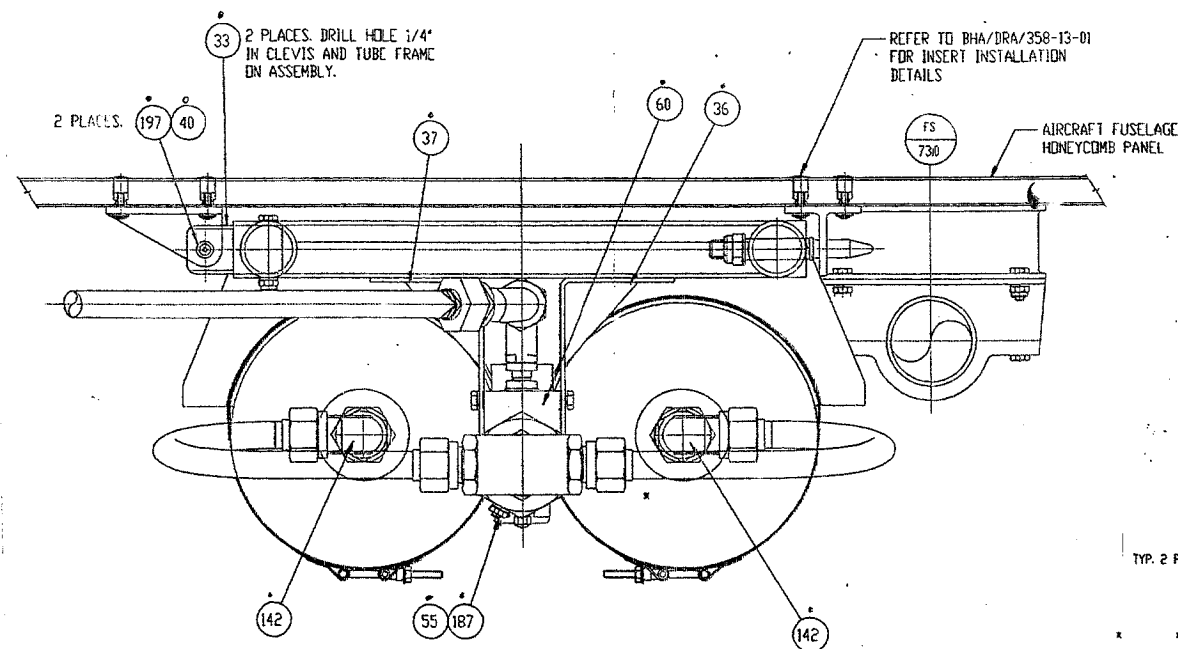


REVISION TABLE			
REV	DRAWING No.	DATE	DESCRIPTION
A	BHA/DRA/358-07-02	12/11/90	ORIGINAL ISSUE
B	BHA/DRA/358-07-02		DWG CHANGES
C	BHA/DRA/358-07-02	19/06/92	BHP ED 1007
D	BHA/DRA/358-07-02		BHP ED 1013
E	BHA/DRA/358-07-02	17/06/96	CONSOLIDATION
F	BHA/DRA/358-07-02	15/04/98	ECR-33

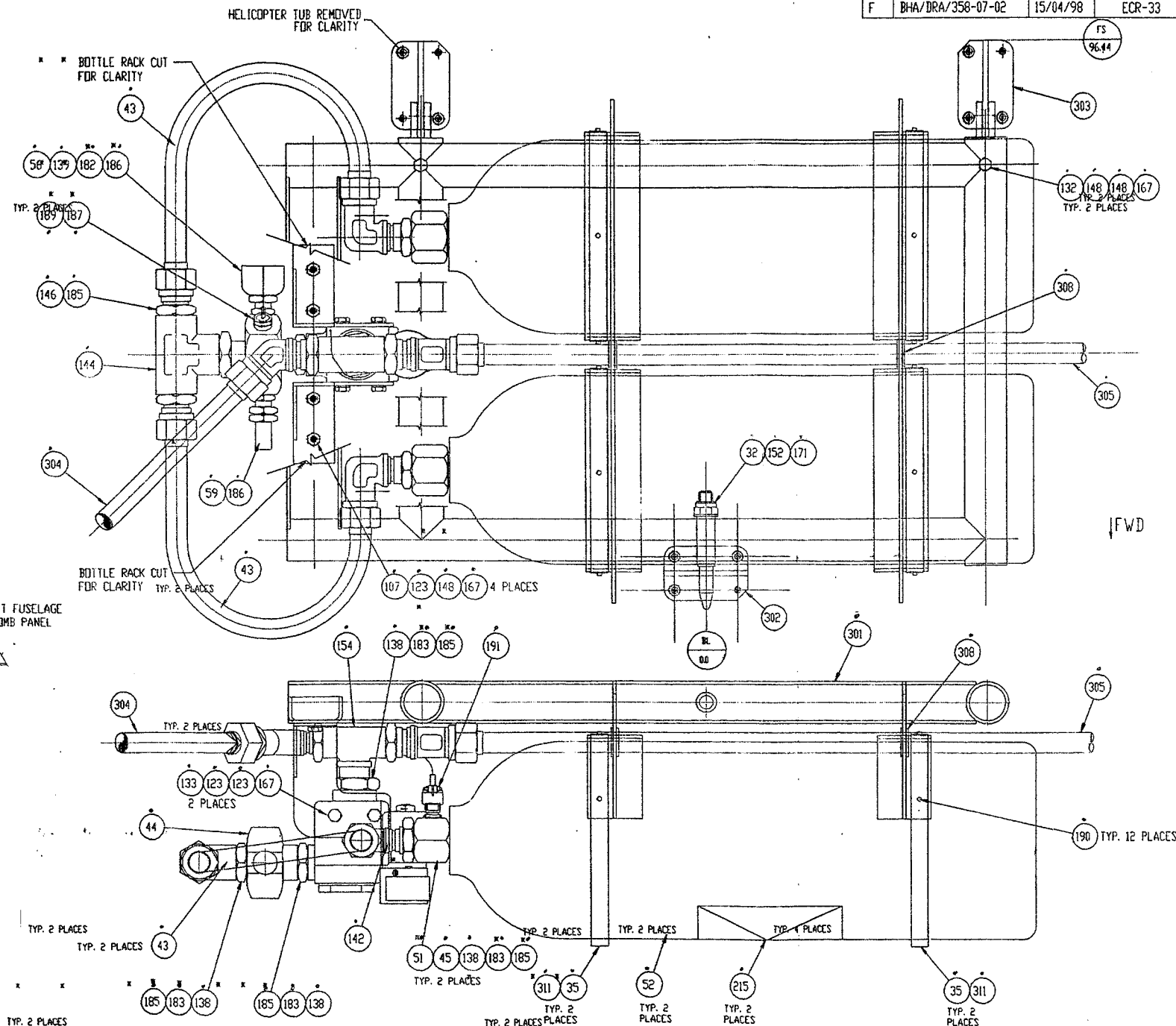


DETAIL OF PART No. 469-035-002A  
REFER TO HELITECH PROCESS SPECIFICATION  
PS031 FOR MANUFACTURE AND TEST DETAILS



DETAIL OF ASSEMBLY 469-021-001

NOTE: \* INDICATES PART NOT SHOWN.  
HELICOPTER STRUCTURE & MOUNTS OMITTED FOR CLARITY



REFERENCE DRAWINGS		MANUFACTURING OPERATIONS		MATERIAL	DIMENSIONS IN INCHES (mm)	<div>Helitech PTY LTD</div> <div></div>	DRAWN	MORA KINNUNEN	Client HELITECH PTY. LTD.				
BHA/DRA/358-01-01	MATERIALS LIST	ALL DIMENSIONS TO BE MET AFTER PLATING. REMOVE ALL BURRS. BREAK ALL SHARP EDGES 0.015" (0.4mm) MIN.	SURFACE ROUGHNESS UNO INCLUDING REAMED HOLES FOR DRILLED HOLES	MATERIAL		BRISBANE, HELIPORT LAMINGTON AVE. EAGLEFARM Incorporated in Queensland  © Helitech Pty Ltd (1998).  This drawing and design contained herein remain the property of HELITECH PTY LTD. They may not be copied or reproduced without written permission from the above.	DATE	15/04/98	Title KWIK FLOAT INSTALLATION FORWARD BOTTLE RACK INSTALLATION DETAIL BELL 206 A & B SERIES	IRN 333	CI 118	Drawing Number BHA/DRA/358-07-02	Revision F
BHA/DRA/358-01-02	MATERIALS LIST (CONTINUED)		BEND RADIUS				SCALE	1:25					
			CORNERS AND FILLETS				CHECKED BY	C.W. WHITNEY					
		TOLERANCE (Except where otherwise stated) Over Up To Tolerance	MARK PART # IN REGION MARKED:	TREATMENT			DATE PLOTTED	15/04/98					
		ANGULAR TOLERANCE (UNO) +/- .05°	WELDING ALL WELDING FULL PENETRATION A 3mm BEAD MUST REMAIN ON AT LEAST ONE SIDE UNO										